

RELEASE DATE 2023.05.01 - REF ECR 519

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MATERIAL: 6061 T6 ALUMINUM PER AMS-QQ-A-225/8, AMS-QQ-A-200/8, AMS 4117, AMS 4150, OR AMS 4173.

STOCK: ANGLE 1.0 X 1.0 X .125 (ALT. BAR)

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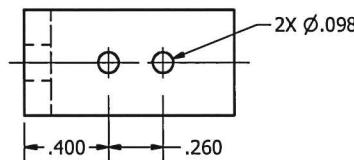
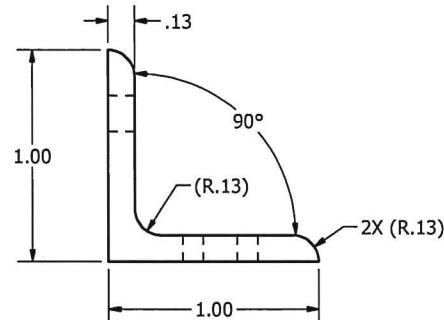
FINISH:  
ZINC CHROMATE PRIMER PER MIL-P-6889A TYPE 1 OR EQUIV.

ALT: EPOXY POLYIMIDE PRIMER PER MIL-P-233770

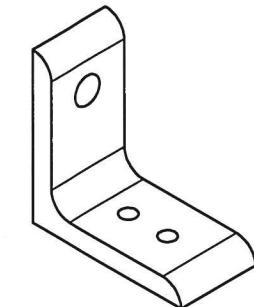
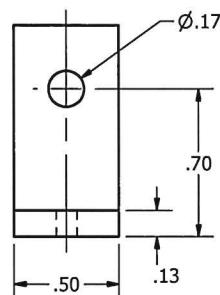
ALT: ANODIZE PER MIL-A-8625C, TYPE II CLASS 2, COLOR OPTIONAL

BLACK POLYURETHANE POWDER COAT: CARDINAL C241-BK303

WEIGHT: 0.2 OZ.



-2 ANGLE



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UNLESS OTHERWISE SPECIFIED  
DRAWING INTERPRETED  
PER ASME Y14.100-2004  
DIMENSIONS INTERPRETED  
PER ASME Y14.5-2009  
DIMENSIONS IN INCHES  
SURFACE ROUGHNESS:  $\frac{1}{16}$   
REMOVE BURRS & BREAK EDGES  
0.005 TO 0.015  
 $\times .1$   
 $\times X \pm .01$  THREADS  
 $XXX \pm .005$  INTERNAL: CLASS 2B  
ANGLES  $\pm 1^\circ$  EXTERNAL: CLASS 2A

APPROVALS DATE  
DRAWN DT 11/16/21  
CHECKED ZA 11/16/21  
APPROVED DT 11/16/21

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